

HIGH PERFORMANCE, READILY BIODEGRADABLE ISO 22 HYDRAULIC FLUID

Description

RSC *EnviroLogic*® HF 22 HP hydraulic fluid is a high performance, readily biodegradable synthetic ISO 22 grade hydraulic fluid. It is intended for severe service, extreme high temperature (250°F / 121°C), low temperature (-40°F / -40°C), and high pressure (5000+psi / 34,470 kPa) applications. It exhibits enhanced wear protection, cleanliness, and longer life than conventional petroleum hydraulic oils. RSC *EnviroLogic*® HF 22 HP can directly replace petroleum oil based hydraulic fluids of the same viscosity, yet has reduced environmental impact in the event of a leak or spill, as it is readily biodegradable and non-sheening*.

RSC *EnviroLogic*® HF 22 HP is certified as an Environmentally Acceptable Lubricant (EAL) compliant with 2013 US EPA Vessel General Permit (VGP). Meets the ISO classification Hydraulic Environmental Polyalphaolefin and related hydrocarbon products (HEPR) per ISO 6743-4.

RSC *EnviroLogic*[®] HF HP Series meets the requirements for various manufacturers. Visit our <u>website</u> or contact customer service for a full list of OEM approvals.

| Property | Method | Requirements | Result |
|--------------------------------------|--------------------|--------------|---------|
| Kinematic Viscosity | | | |
| At 40°C, cSt | D445 | 19.8-24.2 | 22 |
| At 100°C, cSt | D445 | | 5.5 |
| Viscosity Index | D2270 | 90 min | 206 |
| Density (60°F), kg/m ³ | D4052 | report | 877 |
| Pour Point, °C | D97 | -15 max | -45 |
| Flash Point (COC), °C | D92 | 185 min | 180 |
| Acid Number, mgKOH/g | D664 | Report | 0.30 |
| Steel Pin Corrosion (4 hours, 100°C) | D665 | Pass | |
| Deionized Water | | | Pass |
| Synthetic Salt Water | | | Pass |
| Foam Properties (after 10 minutes) | D892 | | |
| Sequence I, mL | Stability/Tendency | 150-0 max | 0-0 |
| Sequence II, mL | Stability/Tendency | 75-0 max | 5-0 |
| Sequence III, mL | Stability/Tendency | 150-0 max | 0-0 |
| Copper Corrosion | D130 | | |
| 3hrs @ 100 °C | | 2 max | 1a |
| Oxidation | D2272 | | |
| Mins to 25 psi loss | | | 400-500 |



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|-------------------------------------|-----------|--------------|-------------|
| Demulse Properties (54°C) | D1401 | <u>-</u> | |
| Oil / Water / Emulsion | | 40/37/3 | 40 / 40 / 0 |
| Minutes | | 30 | 10 |
| Vickers 35VQ25 Vane Pump** | 35VQ25 | | Pass |
| Vickers V104C Vane Pump** | | | |
| Total loss of ring and vane, mg | | | Pass |
| Biodegradability, % | D7373 | 60% min | >60 |
| Ecotoxicity | | | |
| Fathead minnow, 96h LC50, | OECD 203 | >100 | >110 |
| ppm | | | |
| Daphnia magna, 48h EC50, | OECD 202 | >100 | >120 |
| ppm | | | |
| Algae, 72h EC50, ppm | OECD 201 | >100 | >1,000 |
| Elastomer Compatibility** | | | |
| SRE-NBR-1 (100°C/168 hours) | D471 | | Pass |
| HNBR (100°C/168 hours) | D471 | | Pass |
| PU (100°C/168 hours) | DIN 1817 | | Pass |
| FKM (100°C/168 hours) | DIN 1817 | | Pass |
| Compatibility with Select Hydraulic | | | |
| Fluids | | | |
| Biodegradable Competitor store | d @ 100°F | Pass | Pass |
| Biodegradable Competitor store | d @ -5°F | Pass | Pass |
| Petroleum Hydraulic Fluid store | d @ 100°F | Pass | Pass |
| Petroleum Hydraulic Fluid store | d @ -5°F | Pass | Pass |
| *CED40 Dart 435B | | | |

^{*}CFR40 Part 435B

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For more information about RSC Bio Solutions, visit us at rscbio.com or call +1 704.684.6100.





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^{**}Based on read across from RSC EnviroLogic HF46 HP